



Metal Preparations Co., Inc.
752 Military Road
Buffalo, NY 14216

716-874-0786

First Article Inspection Requirements

The Supplier shall submit a First Article Inspection (FAI) when any of the following occur:

- The first time Material is provided (Full FAI)
 - A change in design (partial FAI for affected features/characteristics)
 - A change in manufacturing source(s), process(es), inspection method(s), tooling or material
 - The first time the product has been manufactured in over 2 years (full FAI)
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- The First Article Inspection & Reporting shall be in compliance with SAE AS9102 or equivalent.
 - If the first piece submitted fails to meet the inspection acceptance requirements, a new first piece will be submitted for approval. This procedure shall be continued until an acceptable first article has been approved.
 - The first acceptance shall be based on the requirements of the drawing, files, specification, and purchase order unless other stated in writing by Metal Preparations. Any
 - Any costs expended for quantity production prior to acceptance of the first article are at the exclusive risk of the supplier. Acceptance of the first article shall not be considered acceptance of subsequent part production.
 - The submission of the first article shall be accompanied by physical data found by the supplier, the tool number to produce the part and in the case of parts produced on molds, dies, etc.. with more than one cavity.
 - The attached First Article Inspection Reports below may be used by the supplier if necessary

